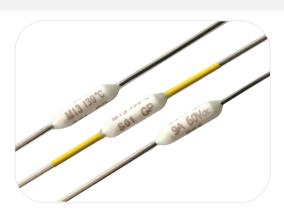


**M** Series



# **Description**

The Direct Current Thermal-Link Alloy Type (DC-ATCO) is defined as a non-resettable protective device functioning one time only. It is widely used in electrical equipment. ATCO is mainly consist of fusible alloy, flux resin, case, sealant and lead wires. Normally, fusible alloy is jointed to the two lead wires. Under abnormal conditions, when the temp. reaches to the fusing temp. of ATCO, the fusible alloy melts and quickly retracts to the two lead wire ends with the aid of the flux resin and disconnects the circuit completely.

SETsafe | SETfuse Direct Current Thermal-Link Alloy Type (DC-ATCO) M series Rated Functioning Temp. from 139 °C, Rated Current: 9 A, safety certification Includes UL, cUL, TUV, and complies with RoHS and REACH.

## **Features**

- Non-Resettable
- High Accuracy of Functioning
- RoHS & REACH Compliant

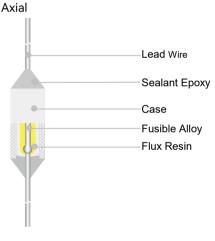
# **Applications**

- Lamps
- Switched-Mode Power Supplies
- Home Electrical Appliances
- Transformers
- Motors
- **Batteries**

## Customization

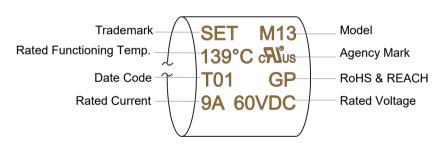
- Other Temp.
- The Length of Lead Wires
- Taping Packing Available
- Lead Wires can be Insulated
- Tinned Copper Wires or CP Wires
- **Leads Forming Types**

# **Structure Diagrams**



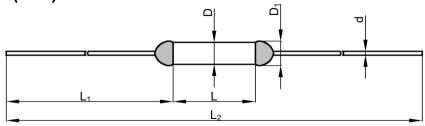
# Marking

Axial (Color for reference only)



Remark: The first letter of the Date Code Year/quarter A stands for 2000, B stands for 2001, 01 stands for the first quarter, 02 stands for the second quarter, and so on.

# **Dimensions (mm)**



L	L <sub>1</sub>	L <sub>2</sub>	D	D <sub>1</sub>	d
6.5 ± 0.5	37.0 ± 2.0	80.5 ± 3.0	2.1 ± 0.5	≤ 2.6	0.80 ± 0.05



M Series

# **Specifications**

np. (Tf) °C		Model	Fusing Temp.	(°C)	T <sub>m</sub>	/ <sub>r</sub> (A)	<i>U</i> <sub>r</sub> (V)	I <sub>n</sub> 8 / 20 μs (15 Times) (kA)	/ <sub>max</sub> 8 / 20 μs (1 Time)	<b>FU</b> ®	c <b>N</b> ®	TUV	RoHS REACH
Rated Functioning Temp.	139	M13	135 ± 2	85	200	9	DC 60	3.5	7	•	•	•	•

### Note:

<sup>1: &</sup>quot; lacktriangle "Means certificated, "  $\bigcirc$  "Means non-certificated, RoHS & REACH Compliant .

<sup>2: &</sup>quot; \* "Customizable DC voltage.



**M** Series

# **Agency Information**

Institution	Standards	The File No. and certification No. obtained by SETsafe   SETfuse
<b>₹</b> ®	UL 60691	E214712
c <b>FL</b> ®	CAN-CSA-E60691	E214712
A	EN 60691	R50415881

# Soldering

Hand-Soldering

- 1. Soldering should be carried out according to Table T-1.
- 2. The thermal element of ATCO is fusible alloy with low melting point, which is jointed with ATCO lead wires. Improper soldering operation (too high soldering temp., too long soldering time, too short lead wire etc.) may transfer more heat to the thermal element and ATCO may open in advance.
- 3. When soldering conditions are more severe than those listed in Table T-1, a heat sink fixture should be used between soldering point and ATCO body.
- 4. When soldering, please do not pull / push or twist ATCO body or lead wires.
- 5. After soldering, let it naturally cool for longer than 20 seconds. During cooling, never move the ATCO body or lead wires.

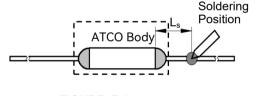


FIGURE T-1

### TABLE T-1 Hand-Soldering Time

Rated Functioning Temp.		Max. Allow	able Sol	dering Tir	me for Differer	it Lead W	/ire Lengt	th (Fig.T-1)		Max. Soldering Temp.
( <i>T</i> <sub>f</sub> )	L <sub>s</sub> Length	Time	!	L <sub>s</sub> Length	Time		L <sub>s</sub> Length	Time	е	
	Length	Tinned Copper Wire	CP Wire	Lengur	Tinned Copper Wire	CP Wire	Lengui	Tinned Copper Wire	CP Wire	
(°C)	(mm)	(s)	(s)	(mm)	(s)	(s)	(mm)	(s)	(s)	(°C)
139	10	3	6	20	5	8	30	5	8	400

a: Auxiliary Heat Sink Fixture is Required to Avoid ATCO Cutting off Unexpectedly.



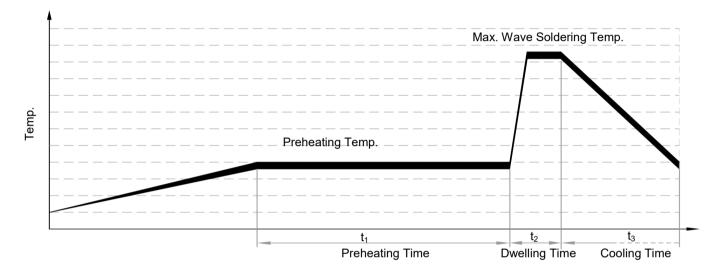
**M** Series

Wave Soldering

The wave soldering parameters as Table T-2, for reference only, when ATCO is for practice use, you need to do some validation experiments. For example, using X-RAY to see the fusible alloy of ATCO whether damage after wave soldering.

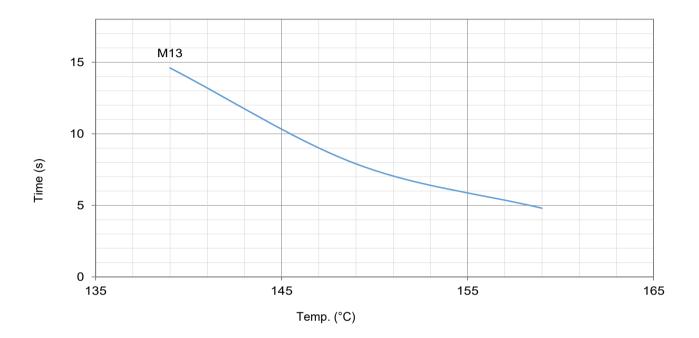
TABLE T-2 Wave Soldering Parameters Setting

Rated Functioning Temp.	Who	Max. Allowal en the Length		ng Temp. e is Different	Preheating Time (t <sub>1</sub> )	Max. Wave Soldering	Dwelling Time (t <sub>2</sub> )	Cooling Time (t <sub>3</sub> )
(T <sub>f</sub> )	L <sub>s</sub> Length	Preheating Temp.	L <sub>s</sub> Length	Preheating Temp.		Temp.		
(°C)	(mm)	(°C)	(mm)	(°C)	(s)	(°C)	(s)	(s)
139	20	80	30	90	< 60	≤ 260	≤ 3	≤ 10



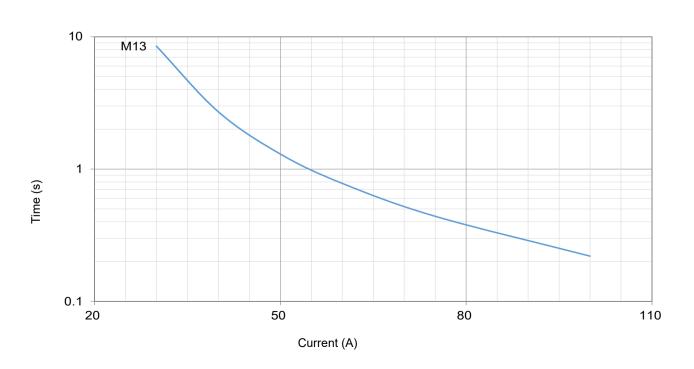
# **Product Temp.-Time Curve (Reference)**

The Temp.-Time Curve of Thermal-Link in different temp. oil bath.



# **Product Current-Time Curve (Reference)**

The Current-Time Curve shows functioning time at multi-times rated current at room temperature 25 ± 2 °C.



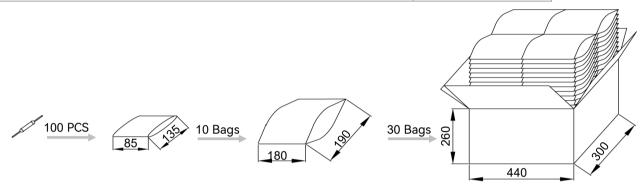


**M** Series

# **Packaging Information**

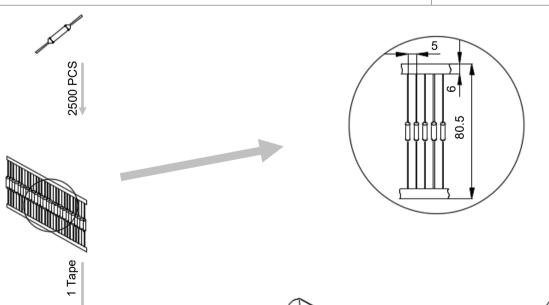
### Bulk

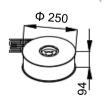
Item	PE Bag	PE Bag	Carton
Dimensions (mm)	135 × 85	190 × 180	440 × 300 × 260
Quantity (PCS)	100	1000	30000
Gross Weight (kg)			13.0 ± 10%



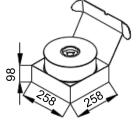
### Taping

Item	Scroll	Вох	Carton
Dimensions (mm)	Ф 250 × 94	258 × 258 × 98	480 × 300 × 260
Quantity (PCS)	2500	2500	10000
Gross Weight (kg)			12.0 ± 10%

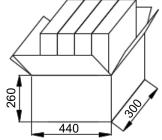




1 Scroll

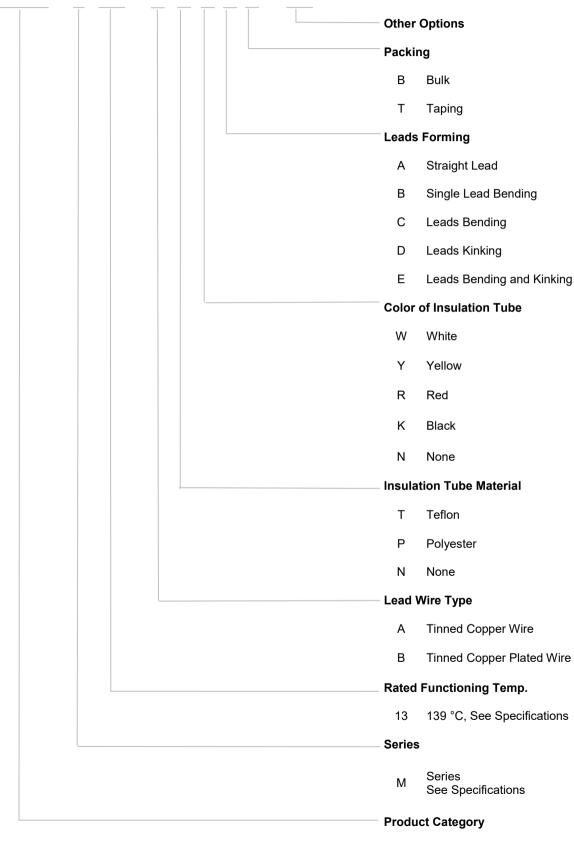


4 Boxes



# **Part Numbering System**





ATCO Alloy Thermal-Link



M Series

# **Glossary**

Item	Description
тсо	Thermal-Link A non-resettable device incorporating a THERMAL ELEMENT which will open a circuit once only when exposed for a sufficient length of time to a temperature in excess of that for which it has been designed.  — (GB 9816.1
ATCO	Alloy Thermal-Link Alloy Type Thermal-Link, Alloy is the thermal element. — (GB 9816.1
T <sub>f</sub>	Rated Functioning Temp.  The temperature of the Alloy Thermal-Link which causes it to change the state of conductivity with a detection current up to 10 mA as the only load.
"	— (GB 9816.1 Tolerance: $T_{\rm f}$ °C (GB 9816.1, EN 60691, K60691). Tolerance: $T_{\rm f} \pm 7$ °C (J60691).
Fusing Temp.	Fusing Temp.  The temperature of the Alloy Thermal-Link which causes it to change its state of conductivity is measured with silicone oil bath in which the temperature is increased at the rate of 0.5 °C to 1 °C / minute, with a detection current up to 10 mA as the only load.  — (GB 9816.1
$ au_{h}$	Holding Temp.  The Maximum temperature at which a Alloy Thermal-Link will not change its state of conductivity when conducting rated current for 168 hours.  — (GB 9816.1
T <sub>m</sub>	Maximum Temp. Limit  The temperature of the Alloy Thermal-Link stated by the manufacturer, up to which the mechanical and electrical properties of the Alloy Thermal-Link having changed its state of conductivity, will not be impaired for a given time.  — (GB 9816.1
I <sub>r</sub>	Rated Current The current used to classify a Alloy Thermal-Link, which is the Maximum current that Alloy Thermal-Link allows to carry and is able to cut off the circuit safely.  — (GB 9816.1
<b>U</b> r	Rated Voltage The voltage used to classify a Alloy Thermal-Link, which is the Maximum voltage that Alloy Thermal-Link allows to carry and is able to cut off the circuit safely.  — (GB 9816.1
I <sub>n</sub>	Nominal Discharge Current  Being able to withstand 15 peak currents of waveform 8/20 µs to test the product's durability of withstanding pulse current.  — (UL 1449)
I <sub>max</sub>	Max. Discharge Current  Being able to withstand 1 peak current of waveform 8/20 μs to test max. pulse current that the product can withstand.  — (UL 1449)



**M** Series



# **Usage**

- 1. When atmosphere pressure is from 80 kPa to 106 kPa, the related altitude shall be from 2000 meters to 500 meters.
- 2. Operating voltage less than rated voltage of ATCO, operating current less than rated current of ATCO.
- 3. Do not touch the ATCO body or lead wires directly when power is on, to avoid burn or electric shock.

# Replace

ATCO is a non-repairable product. For safety sake, it shall be replaced by an equivalent ATCO from the same manufacturer, and mounted in the same way.

# Storage

Do not store the ATCO at the high temp., high humidity or corrosive gas environment, avoid influencing the solder-ability of the lead wires, the product shall be used up within 1 year after receiving the goods.

# Installation

Make Sure the Temp. of Installation Position.

- 1. It is recommended that a dummy ATCO with inbuilt thermo-couple shall be used to determine the proper temp.
- 2. The terminal product should be tested to ensure that potential abnormal conditions do not cause ambient temp. to exceed the  $T_{\rm m}$  of the ATCO.
- 3. Mount the ATCO at the location where temp. rises evenly.

Installation position of mechanical performance requirements.

- 1. Do not locate the ATCO in a place where severe vibration always occurs.
- 2. Ensure that the lead wire is long enough, and avoid actions such as press, tensile or twist.
- 3. The seal or body of ATCO must not be damaged, burned or over heated.



M Series

### **Mechanical Connection**

### Riveting

- 1. Choose small resistivity riveting material and be riveted.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- 3. Contact resistance should be minimal, large contact resistance will lead to higher temp., ATCO Functioning in advance.

### Crimping

- 1. Choose small resistivity crimping material and be crimped.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- 3. Contact resistance should be minimal, large contact resistance will lead to higher Temp., ATCO Functioning in advance.

# **Lead Wire Forming**

- 1. If lead wire has to be bent, please pay attention to the distance between body and bending point. Refer to Table T-3.
- 2. When bending leads, please use pincher or similar tools to fix the product as shown in Fig.T-2, to avoid damaging the product.
- 3. During forming and mounting, lead wire should not be cut, nicked, bent sharply, to avoid breaking the product.
- 4. Tangential forces on the leads must be avoided (i.e. pushing or pulling on the leads at angle to ATCO body) as such forces may damage the seal of ATCO.

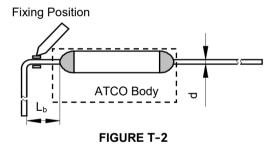


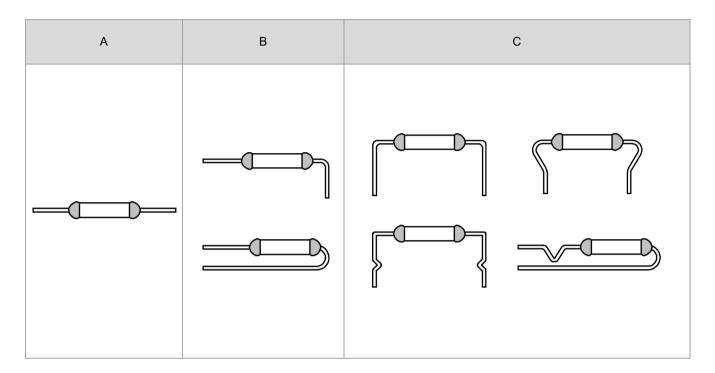
TABLE T-3 Distance between Body and Bending Point

	d	(mm)	< 1.0	1.0 - 1.2	> 1.2
Circular lead	L <sub>b</sub>	(mm)	≥ 3	≥5	≥ 10



**M** Series

**Leads Forming Types**The below leads forming is for reference, more leads forming can be customized.



	4			,							<b>^</b>
	230	0	0	0	0	0	0	0	0	0	-
	221	0	0								
	205	0	0								
	200	0	0			0					
O	187	TGH187-HVS^	ASL187A-LSF^	RSK187A-KSS <sup>^</sup>	RVH187-HSF <sup>^</sup>	ARL187-LRA^			RQF187-FQS^		
•	160	0	0								
F	150	TGH150-HVS^	ASL150A-LSF^	RSK150A-KSS <sup>^</sup>	RVH150-HSF <sup>^</sup>	ARL150-LRA^	RPK150-HRZ <sup>^</sup>	TG150C-HQZ <sup>^</sup>	RQF150-FQS^	TG150C-JPZ^	
<u>.</u>	145	0									
d d	139	0									
e,	136	TGH136-HVS^	ASL136A-LSF^	RSK136A-KSS <sup>^</sup>	RVH136-HSF <sup>^</sup>	ARL136-LRA^	RPK136-HRZ <sup>^</sup>	TG136C-HQZ <sup>^</sup>	RQF136-FQS^	TG136C-JPZ^	
	135	0									3
Rated Functioning Temp. ( $T_{ m r}$ ) $^{\circ}$ C	133	0									Model
ou	130	TGH130-HVS^			RVH130-HSF <sup>^</sup>				RQF130-FQS^		<u>e</u>
<del>:</del>	125	TGH125-HVS^	ASL125A-LSF^	RSK125A-KSS <sup>^</sup>	RVH125-HSF <sup>^</sup>	ARL125-LRA^	RPK125-HRZ <sup>^</sup>	TG125C-HQZ <sup>^</sup>	RQF125-FQS^	TG125C-JPZ^	
<u> </u>	123	0									
屲	120	0									
be	115	TGH115-HVS^	ASL115A-LSF <sup>^</sup>	RSK115A-KSS <sup>^</sup>	RVH115-HSF <sup>^</sup>	ARL115-LRA^	RPK115-HRZ <sup>^</sup>	TG115C-HQZ <sup>^</sup>	RQF115-FQS^	TG115C-JPZ^	
ate	105	0									
	102	TGH102-HVS^	ASL102A-LSF <sup>^</sup>	RSK102A-KSS <sup>^</sup>	RVH102-HSF <sup>^</sup>	ARL102-LRA^	RPK102-HRZ <sup>^</sup>	TG102C-HQZ <sup>^</sup>	RQF102-FQS^	TG102C-JPZ^	
	97	0									
	93	0	0								
	86	0	0			ARL86-LRA^		TG86C-HQZ^	RQF86-FQS^		
	76(	) 0	0	0	0	0	0	0	0	0	
r ( Rated C	A) Current	15	30	25	15	30	15	15	10	20	
<b>U</b> <sub>r</sub> (V Rated V	DC)^ /oltage	850		600		5	00	4	50	400	
U <sub>r</sub> (V	AC)* /oltage	0		0			0		o 	0	
Proc Struc	duct cture							0			
		Avial	Shana	U U	Shana	Avial Shans	□ □	Avial Shans	Padial Share	Avial Share	
		Axiai	Shape	Radial	опаре	Axial Shape	Radial Shape	Axial Shape	Radial Shape	Axial Shape	1

			0	0	690		00	0				
												25
76												0
86												
93			0									
97												
02	TG102C-JSZ*		0					ALP102-PLZ^	QD102^	PD102^	TD102^	SD102^
05	0			ALF 113-11LZ					O	0	0	0
												SD115^
25	TG125C-JSZ*					HP125^*	HS125^*	ALP125-PLZ^	QD125^	PD125^	TD125^	SD125^
30			0						QD130^	PD130^	TD130^	SD130^
33												
35									0			
36												SD136^
50												SD150^
60												
87												
00												
05												
	000 000 000 000 000 000 000 000	21	21	21	1	21	21	21	21	21	10	10

Q136^* Q115^* Q102^*	Q136*  Q115*	Q136*  Q115*	P125^*  P115^*	P115*	O O O O O O O O O O O O O O O O O O O	TB136-UHZ^ TB130-UHZ^	TB136-UJZ*  TB125-UJZ*	C TS136-RHZ^	O O O O O O O O O O O O O O O O O O O	S150^ S136^ OOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOO	C C C C C C C C C C C C C C C C C C C	ADN230B-NEZ	Model
Q136^* Q125^* Q115^*	Q136*  Q115*	Q136*  Q115*	P136^*  P125^*	P136*	O O O O O O O O O O O O O O O O O O O	TB136-UHZ^  TB130-UHZ^  TB125-UHZ^	TB136-UJZ*  TB130-UJZ*  TB125-UJZ*	CTS136-RHZ^	**Comparison of the comparison	S150^ S136^ CONTROL CO	C T150^ C T136^ C C C C C C C C C C C C C C C C C C C		Model
Q136^* Q125^* Q115^*	Q136*  Q1315*	Q136*  Q136*  Q136*  Q136*	P136^*  P125^*	P136*	P136*	TB136-UHZ^  TB130-UHZ^  TB125-UHZ^	TB136-UJZ*  TB130-UJZ*  TB125-UJZ*	TS136-RHZ^	TS136-RJZ*	S150^ S136^ OOO	T150^  T136^  O		Model
Q136^* Q125^* Q115^*	Q136*  Q136*  Q136*  Q136*	Q136*  Q136*  Q136*  Q136*	P136^*  P125^*  O	P136*	P136*	TB136-UHZ^  TB130-UHZ^  TB125-UHZ^	TB136-UJZ*  TB130-UJZ*  TB125-UJZ*	TS136-RHZ^  TS125-RHZ^	TS136-RJZ*	S150^  S136^  O	T150^  T136^  O		Model
Q136^* Q125^* Q115^*	Q136*  Q136*  Q136*  Q115*	Q136*  Q136*  Q136*  Q136*	P136^*  P125^*  O	P136*	P136*	TB136-UHZ^  TB130-UHZ^  TB125-UHZ^	TB136-UJZ*  TB130-UJZ* TB125-UJZ*	TS136-RHZ^	TS136-RJZ*	S150^  S136^  O	T150^  T136^  T136^		Model
Q136^* Q125^* Q115^*	Q136*  Q136*  Q136*  Q115*	Q136*  Q136*  Q136*  Q136*	P136^*  P125^*  O	P136*	P136*  O O O O O O O O O O O O O O O O O O	TB136-UHZ^  TB130-UHZ^ TB125-UHZ^	TB136-UJZ*  TB130-UJZ* TB125-UJZ*	TS136-RHZ^   TS136-RHZ^  TS125-RHZ^	TS136-RJZ*	\$150^	T150^		Model
Q136^* Q125^* Q115^*	Q136*  Q136*  Q136*  Q115*	Q136*  O  Q115*	P136^*  P125^*  O	P136*  O O O O O O O O O O O O O O O O O O	P136*	TB136-UHZ^  TB130-UHZ^ TB125-UHZ^	TB136-UJZ*  TB130-UJZ* TB125-UJZ*	TS136-RHZ^   TS125-RHZ^	TS136-RJZ*	S136^  O	C T136^		Model
Q136^* O Q125^* O Q115^*	Q136*  O  Q115*	Q136*  O  Q115*	P136^*  P125^*  O	P136*  O O O O O O O O O O O O O O O O O O	P136*  O O O	TB136-UHZ^  TB130-UHZ^ TB125-UHZ^	TB136-UJZ*  TB130-UJZ* TB125-UJZ*	TS136-RHZ^	TS136-RJZ*	S136^ O	C T136^		Model
Q136^*	Q136*	Q136*	P136^*	P136*	P136*	TB136-UHZ^  TB130-UHZ^ TB125-UHZ^	TB136-UJZ*  TB130-UJZ* TB125-UJZ*	TS136-RHZ^  O  TS125-RHZ^	TS136-RJZ*	\$136^	T136^		Model
Q125^* Q115^*	0 0 0 0 0 0 Q115*	0 0 0 0 0 0 Q115*	P125^*			TB130-UHZ^ TB125-UHZ^	TB130-UJZ*	O TS125-RHZ^	<ul><li>TS125-RJZ*</li></ul>				Model
Q125^* O Q115^*	O O O O Q115*	O O O O Q115*	P125^*			TB130-UHZ^ TB125-UHZ^	TB130-UJZ* TB125-UJZ*	O TS125-RHZ <sup>^</sup>	○ ○ TS125-RJZ*				Model
Q125^* O Q115^*	O O O Q115*	O O O O O O O O O O O O O O O O O O O	P125^*			TB130-UHZ^ TB125-UHZ^	TB130-UJZ* TB125-UJZ*	O TS125-RHZ^	○ TS125-RJZ*				odel
Q125^*	O O Q115*	O O Q115*	P125^*			TB125-UHZ^	TB125-UJZ*	TS125-RHZ <sup>^</sup>	TS125-RJZ*				<u>@</u>
Q115^*	Q115*	O Q115*											
Q115^*	Q115*	Q115*											1
Q115^*	Q115*	Q115*											
0			P115^*	D44E*									
				PIIS	P115*	TB115-UHZ <sup>^</sup>	TB115-UJZ*	TS115-RHZ <sup>^</sup>	TS115-RJZ*	S115^	T115^		
Q102^*													
			P102^*	P102*	P102*	TB102-UHZ <sup>^</sup>	TB102-UJZ*	TS102-RHZ <sup>^</sup>	TS102-RJZ*	S102 <sup>^</sup>	T102^		
0													
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) 0	0	0	0	0	0	0	0	0	0	0	0	0	$\mapsto$
ļ	25			20		20	00	10	0	10	15 16	50	1
l		12	20			100	0	100	· · · · · · · · · · · · · · · · · · ·	10	00	60	
400	300	250	400	300	250	0	125	0	125		D	0	
							0 0		•				
	400		12	120	120	120	120 100 400 300 250 400 300 250	120 100 ° 400 300 250 400 300 250 ° 125	120 100 0 100 400 300 250 400 300 250 0 125 0	120 100 0 100 0 400 300 250 400 300 250 0 125 0 125 0 125	120 100 0 100 0 100 100 400 300 250 0 125	120 100 100 100 100 100 100 100 100 100	120 100 100 100 60 400 300 250 400 300 250 125 125 0

Radial Shape

# DC-ATCO Direct Current Thermal-Link (Alloy Type)

J <sub>r</sub> (VE ated Vo J <sub>r</sub> (VA ated Vo	oltage AC)* oltage	250	0	250			0			250			60	2	50	0	2	50	125	(			250	
r (A) ated Current		1	5	10		9	8.5	8	6	5		4		3		2.5 2	2	1		4		3	2	1
	76(	R0^*	0	U0^*	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X0*	K0*	F0*
	86	R18^*		U18^*					C18^							V18^					F18^	X18^*	K18^*	F18*
	97	0																						
•	102 97	R1^*		U1^*																	F1^	X1^*	K1^*	F1*
	105	0																			0			0
ָט ע	115	R2^*		U2^*				C2^				V2^		SF2 <sup>^</sup>							F2^	X2^*	K2^*	F2*
_	120	0																						
	123	0																						
	125	R3^*		U3^*								0		0			H3^*				0	X3^*	K3^*	F3*
	130	R4^*		U4^*								V4^		SF4^							F4^	X4*	K4*	F4*
Rated Functioning Temp. ( $T_i$ ) $^\circ  extsf{C}$	133	R5^*		U5^*								V8^		SF8^							F8^	X5* X8*	K5*	F8*
<u> </u>	136 135	0		0									X9^							K9^		X9*	K9*	
Ē	139	0	CR13^			M13^	C13^				SF13^	V13^									F13^			F13*
	145	R6^*		U6^*	C6^								X6^							K6^	F6^	X6*	K6*	F6*
-	150	R7^*		U7^*																		X7*	K7*	F7*
	160	R16^*		U16^*						C16^*							H16^*	V16^*				X16^*	K16^*	F16*
,	187	0																				X17^*	K17^*	
	200	0		032**						0					0		0	0	0			A32	0	
	221 205	R31^* R32^*		U31^*						C31^*					B31^* B32^*		H31^*	V31^* V32^*	V31* V32*			X31* X32*	K31* K32*	
	230																		0					

Axial Shape